



6-JAW SELF-CENTERING SCROLL CHUCKS

- FOR DRILL-SHARPENING
- FORGED STEEL BODY



1

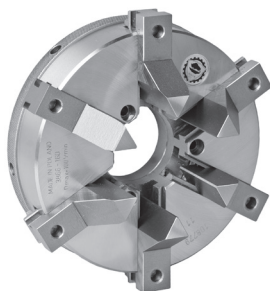
2

3

4

5

3866



Standard accessories

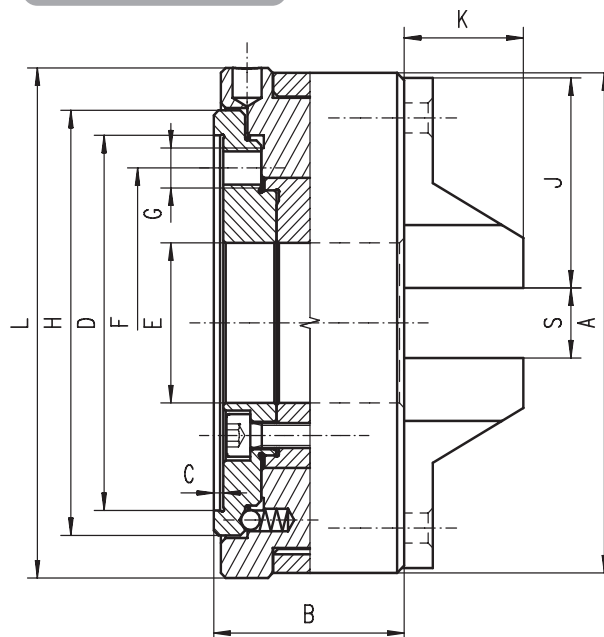


1 Set of hard solid jaws

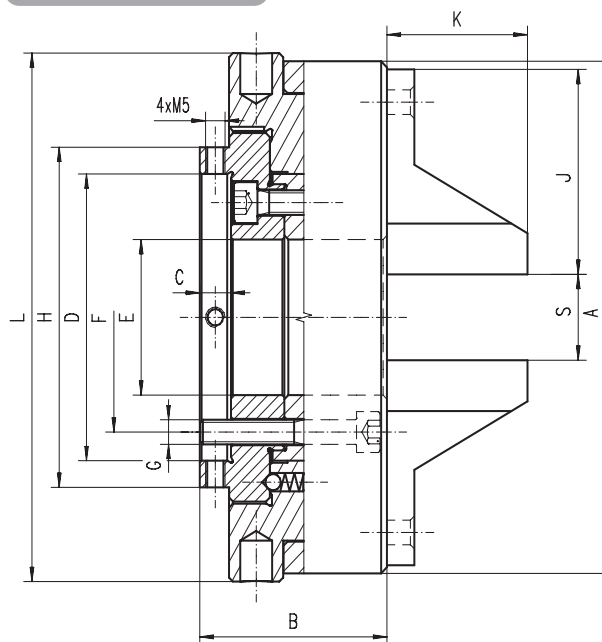


1 Operating lever

Chuck size 3", 4"



Chuck size 5", 6"



- Lever scroll chuck is specially designed for grinding twist drills and other cutting tools
- Fine adjustment in Ø 5" and 6" to the required concentricity by means of 4 radially arranged adjusting screws

Code No.	Type	A [in]	B [in]	C [in]	D [in]	E [in]	F [in]	G	H [in]	J [in]	K [in]	L [in]	S [in]	Length of the operating lever [in]	Weight [lbs]
7-869-0300	3866-3"	3.15	1.38	0.06	1.89	0.94	1.54	3xM6	2.05	1.38	0.87	3.23	0.04 - 0.91	3.94	4.41
7-869-0400	3866-4"	3.94	1.57	0.08	2.95	1.26	2.44	3xM8	3.35	1.65	0.98	4.02	0.06 - 1.22	4.92	6.17
7-869-0500	3866-5"	4.92	1.89	0.31	2.76	1.50	2.20	3xM6	3.27	1.97	1.42	5.08	0.08 - 1.46	6.30	8.82
7-869-0600	3866-6"	6.30	2.05	0.31	3.09	2.05	2.56	3xM6	3.78	2.28	1.42	6.46	0.12 - 2.01	7.87	15.43