



6-JAW SELF-CENTERING SET-TRU CHUCKS

- T.I.R. REPEATABILITY 0.0006"
- FORGED STEEL BODY



1

2

3

4

5

3864



Standard accessories



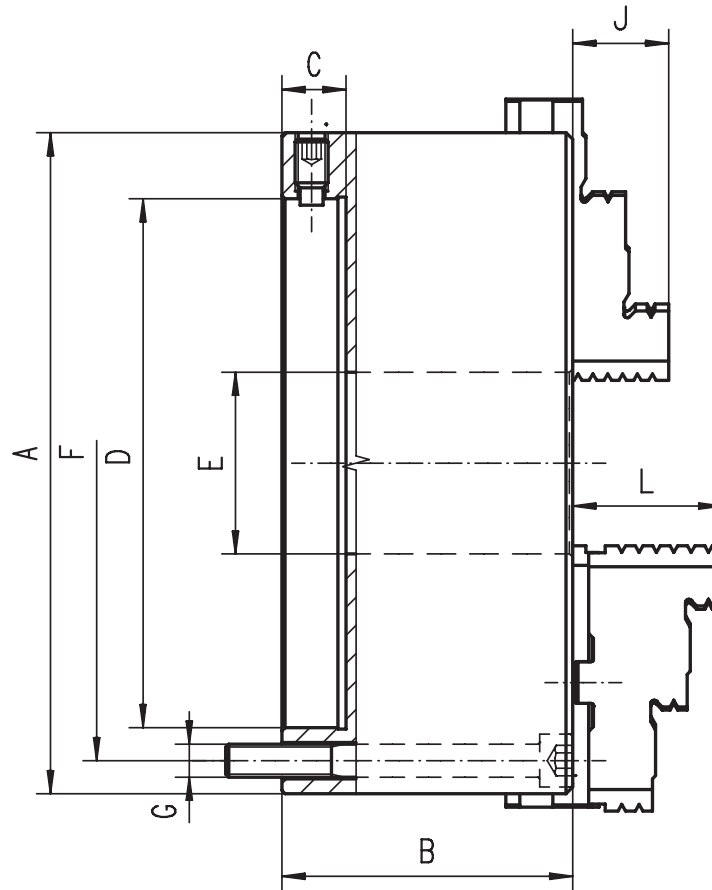
1 Set of hard solid ID jaws



1 Set of hard solid OD jaws



1 Wrench + 1 Hex key



- Hardened and ground working surfaces
- Balanced scroll plate
- Repeatability: 0.0006"
- Fine adjustment radially set screws provide nearly 0 run-out
- The clamped workpiece is adjusted to the required concentricity by means of 4 (8 for sizes 16", 20" and 25") radially arranged adjusting screws
- Made for universal use, but particularly advantageous for grinding machines, indexing heads and lathes
- Mounted on the machine tool spindle from the back of the chuck by using an adapter plate

3865



Standard accessories



1 Set of hard top jaws



1 Set of hard master jaws



1 Wrench + 1 Hex key

Code No.	Type	A [in]	B [in]	C [in]	D [in]	E [in]	F [in]	G	J [in]	L [in]	Weight [lbs]	Type	Code No.
7-868-8050	3864-5"	4.92	2.64	0.59	2.17	1.38	4.25	3xM8	0.79	1.57	13.67	3865-5"	7-868-0500
7-868-8060	3864-6"	6.30	2.70	0.71	3.39	1.65	5.51	3xM10	1.26	1.69	23.15	3865-6"	7-868-0600
7-868-8080	3864-8"	7.87	3.07	0.79	4.33	2.17	6.93	3xM10	1.14	1.77	38.58	3865-8"	7-868-0800
7-868-8100	3864-10"	9.84	3.50	0.79	5.71	2.99	8.82	3xM12	1.34	2.09	72.75	3865-10"	7-868-1000
7-868-8120	3864-12"	12.40	3.79	0.79	7.09	4.06	11.26	3xM16	1.61	2.20	123.46	3865-12"	7-868-1200
7-868-8160	3864-16"	15.75	4.84	0.87	11.78	5.35	6.75	6x5/8-11	2.17	2.64	218.26	3865-16"	7-868-1600
7-868-8200	3864-20"	19.69	5.67	1.18	16.03	7.48	9.25	6x3/4-10	2.36	3.11	396.83	3865-20"	7-868-2000
7-868-8250	3864-25"	24.80	5.91	1.18	16.03	9.92	13.00	6x3/4-10	2.76	3.43	718.71	3865-25"	7-868-2500