

DOUBLE CLAMPING

6632

Features:

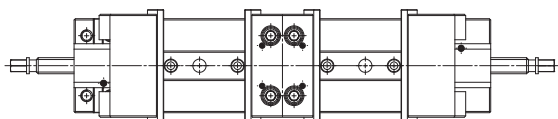
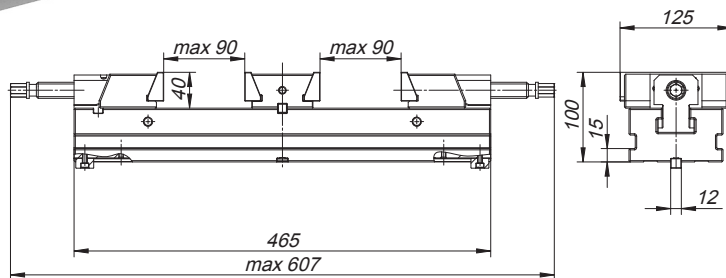
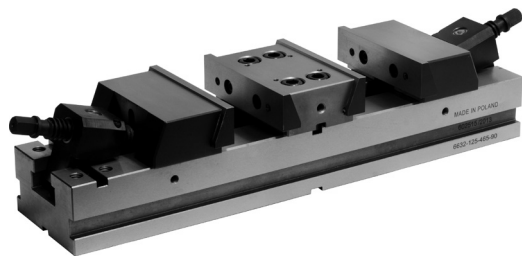
- Reversible fixed jaw
- Quick re-adjustable, self-adjusting movable jaws
- Can be used with removable jaw inserts
- Made of high-grade alloy steel, stabilized and hardened

Application:

- Designed for precision grinding and milling

Standard accessories:

- Wrench
- Slots nuts with "k" dimension
- Vise clamps
- Swinging lead plate



* - All dimensions on the drawing are in [mm]

Code No.	Type	Torque on wrench [Nm]	Max. clamping force [daN]	Weight [lbs]
7-223-305	6632-125-465-90	60	3,000	60.5

Accessories 19-31
Technical Data 32-33

SELF-CENTERING

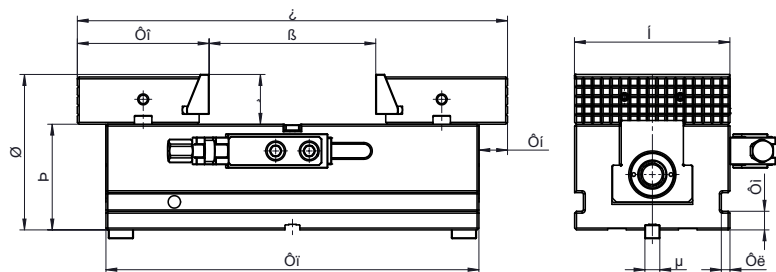
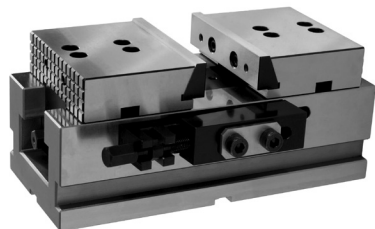
6651

Features:

- No workpiece distortion when using a combination of several vices
- Reduced workpiece set-up time
- Quick change jaws
- High precision of workpiece alignment
- Easy clamping of long workpieces
- Reduced cost of tooling
- Increased production flexibility

Standard accessories:

- Wrench
- Slot nuts with "k" dimension
- Vise clamps



Code No.	Type	S	B ±0.02	H	A Max	L1	L2	L3 Max	L4	L5	k	a	h	Max. clamping force	Weight
		[mm]										min-max		[daN]	[lbs]
7-224-004	6651-100-230	100	72	102	65	230	101	21	15	7	12	205-270	30	24	34.2
7-224-005	6651-125-300	125	85	125	130	300	106	23	15	7	12	215-345	40	29	61.7
7-224-006	6651-150-350	150	95	145	175	350	111.8	26	18	8	18	225-400	50	32.8	96.3
7-224-008	6651-200-400	200	105	165	190	400	135	30	20	8	18	270-460	60	36	174.2