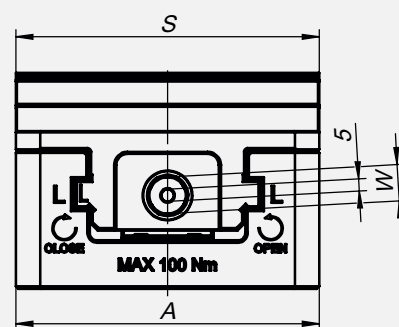
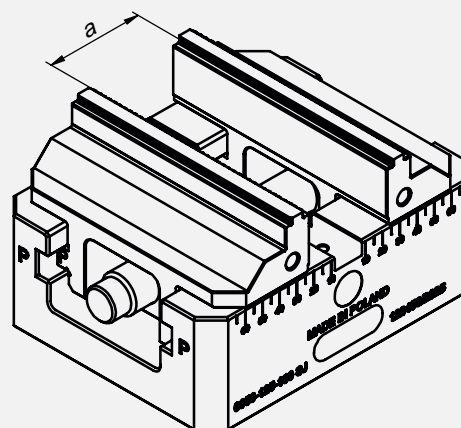
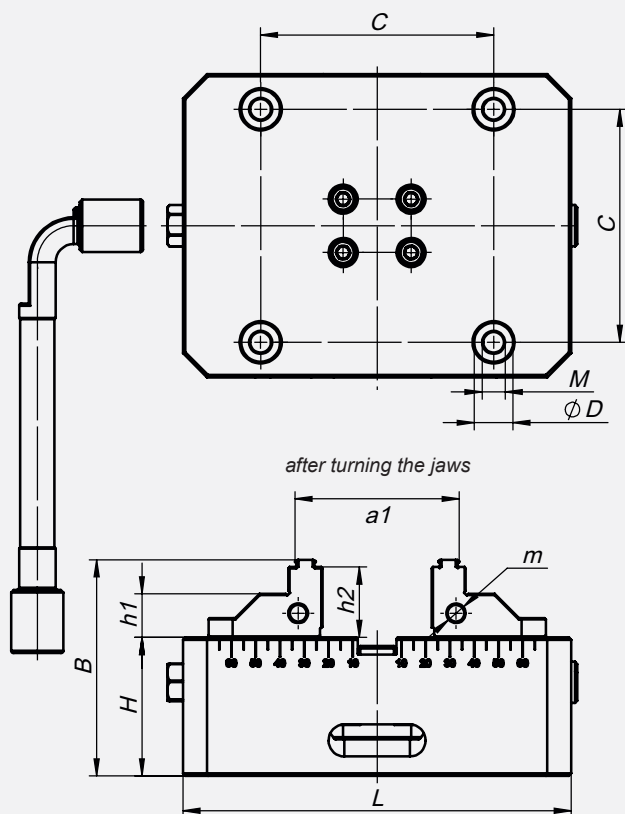
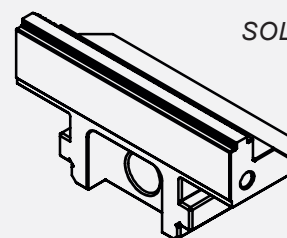
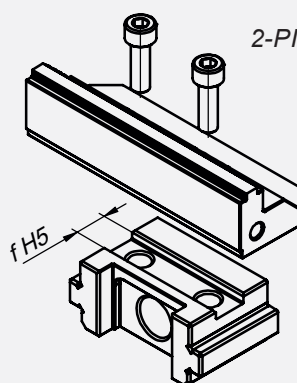




ACCESSORIES						
Code No.	7-226-032	7-226-031	7-226-052	7-226-051	7-226-056	7-226-055
Type	6650-80-105 SJ	6650-80-105	6650-125-160 SJ	6650-125-160	6650-125-310 SJ	6650-125-310
Jaw type	solid	2-piece	solid	2-piece	solid	2-piece
Soft top jaws set	-	SGM 6650-80 7-226-303	-	SGM 6650-125 7-226-305	-	SGM 6650-125 7-226-305
Hard top prismatic jaws set	-	SGTP 6650-80 398267740100	-	SGTP 6650-125 398267741400	-	SGTP 6650-125 398267741400
Hard top jaws set for rollers	-	SGTW 6650-80 398267730000	-	SGTW 6650-125 398267731200	-	SGTW 6650-125 398267731200
Set	Middle jaw	SMJ 6650-80 398267750300		SMJ 6650-125 398267751600		
	Floating screw	6650-80-105 398267760500		6650-125-160 398267762000		6650-125-310 398267764600
Locating insert		-	-	-	6650-125-310 398267756000	
Fastening pins		6589-M8 ZP SL 326000000900		6589-M10 ZP SL 326000000700		
Side stop		6650-80 398267720800		6650-125 398267721000		



SOLID JAW



2-PIECE JAW

Code No.	Type	S	L	H	A	B	C	Ø D	M	a	a1	h1	h2	m	f	w	Centering accuracy [mm]	Repeat accuracy	Clamping force [kN]	Torque on wrench [Nm]	Weight [kg]
7-226-032	6650-80-105 SJ	80	105	38	80	63	52	12	M8	6÷50	50÷90	12	22	M6	12	12	± 0.02	0.005	15	70	6
7-226-031	6650-80-105	80	105	38	80	63	52	12	M8	6÷50	45÷90	12	22	M6	12	12	± 0.05	0.005	15	70	6
7-226-052	6650-125-160 SJ	125	160	57	125	89	96	16	M10	6÷90	75÷155	18	29	M8	16	15	± 0.02	0.005	20	100	19
7-226-051	6650-125-160	125	160	57	125	89	96	16	M10	6÷90	75÷155	18	29	M8	16	15	± 0.05	0.005	20	100	19
7-226-056	6650-125-310 SJ	125	310	57	125	89	96	16	M10	6÷230	75÷305	18	29	M8	16	15	± 0.02	0.005	20	100	33
7-226-055	6650-125-310	125	310	57	125	89	96	16	M10	6÷230	75÷305	18	29	M8	16	15	± 0.05	0.005	20	100	33



Features:

- Compact and symmetrical design makes this vise ideal for 5-axis machining centers.
- Features serrated jaws, using which reduces the area needed for holding the workpiece to only 3 mm. That ensures better access to the workpiece from multiple angles and enables more complex machining operations. The advantage is reducing the machining cycle time, as well as the number of required machining operations and frequency of the tool exchanges.
- The vise can be mounted on quick-fix bases type 6589. The vise is compatible with quick-fix bases available on the market with 52-mm or 96-mm pin spacing (the pin spacing on vises depends on the size).
- Wide clamping range can be further increased by reversing the jaws.
- The vise jaws have serrated surfaces, which can bite in the raw or heat-treated material. Pre-stamping is not required.
- The jaws also have ground surfaces for clamping machined materials.
- The jaws allow for mounting side-stops.
- The operating screw is heat-treated for increased service time.
- For vises with 2-piece jaws, it is possible to replace the hard top jaw with teeth with a soft jaw, a hard jaw for shafts, or a prismatic hard jaw. The soft jaw can be shaped and used for machining irregularly shaped parts.
- In the center section of the vise, it is possible to install a middle jaw with a floating screw, which allows for clamping two symmetrical parts as well as parts of different sizes.
- Self-centering clamping action distributes the clamping force between both jaws. The force is more evenly distributed across the area of the workpiece, minimizing the risk of damage or deformation.

Additional accessories:

- Soft jaws, hard prismatic jaws, hard jaws for rollers
- Middle jaw and floating screw
- Locating insert
- Fastening pins
- Side Stop