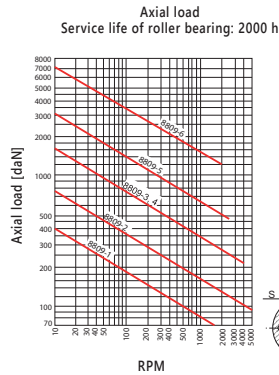
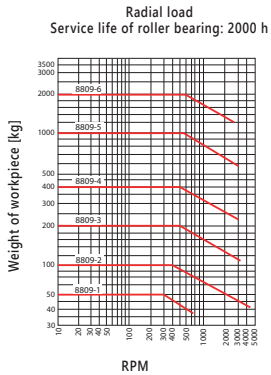
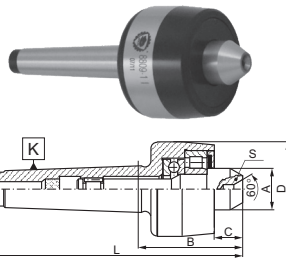


**8809**

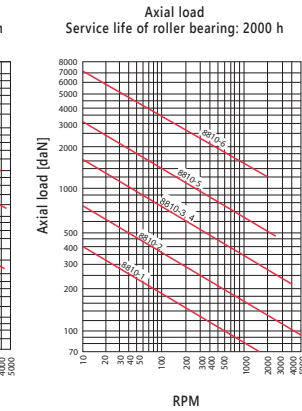
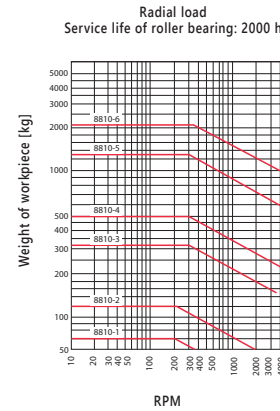
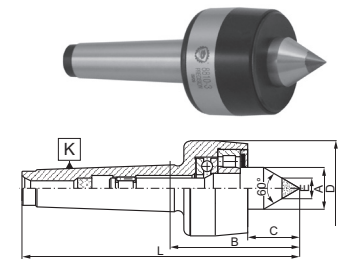
■ Hollow-tipped HD revolving centers with 60° point



K MT	Max. weight [lbs]	RPM	Code No.		A [in]	B [in]	C [in]	D [in]	L [in]	E [in]	F [in]		
			Max. concentr. error [in] Precision	Max. concentr. error [in] Standard									
1	110	5,000	0.0002	7-554-101	0.0003	7-554-001	0.59	1.73	0.45	1.50	3.84	0.10	0.17
2	220	5,000	0.0001	7-554-102	0.0003	7-554-002	0.71	2.01	0.63	1.57	4.53	0.10	0.21
3	440	4,000	0.0001	7-554-103	0.0003	7-554-003	0.98	2.60	0.73	2.20	5.79	0.16	0.33
4	880	3,000	0.0001	7-554-104	0.0003	7-554-004	1.26	2.80	0.77	2.52	6.81	0.25	0.52
5	2,200	2,500	0.0002	7-554-105	0.0004	7-554-005	1.57	3.72	1.22	3.35	8.82	0.25	0.52
6	4,400	2,000	0.0002	7-554-106	0.0004	7-554-006	2.46	5.16	1.73	5.12	12.32	0.39	0.83

**8810**

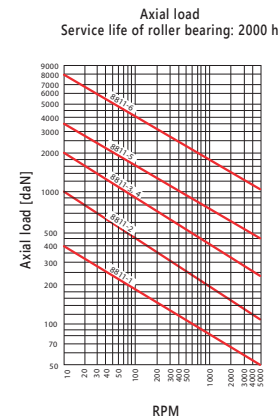
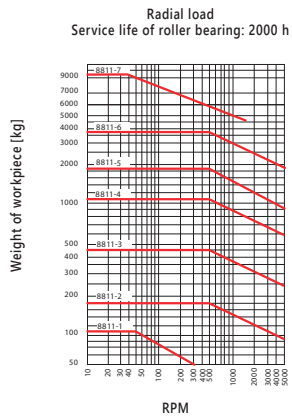
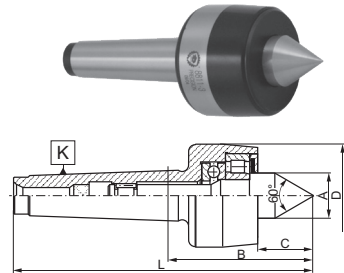
■ Carbide-tipped HD revolving centers with 60° point



K MT	Max. weight [lbs]	RPM	Code No.		A [in]	B [in]	C [in]	D [in]	E [in]	L [in]		
			Max. concentr. error [in] Precision	Max. concentr. error [in] Standard								
1	132	5,000	0.0002	7-553-101	0.0003	7-553-001	0.59	1.95	0.67	1.50	0.28	4.06
2	264	5,000	0.0001	7-553-102	0.0003	7-553-002	0.71	2.22	0.85	1.57	0.28	4.74
3	704	4,000	0.0001	7-553-103	0.0003	7-553-003	0.98	2.95	1.08	2.20	0.43	6.14
4	1,100	3,000	0.0001	7-553-104	0.0003	7-553-004	1.26	3.35	1.32	2.52	0.55	7.36
5	2,750	2,500	0.0002	7-553-105	0.0004	7-553-005	1.57	4.25	1.73	3.35	0.71	9.33
6	4,840	2,000	0.0002	7-553-106	0.0004	7-553-006	2.46	5.96	2.52	5.12	0.71	13.13

**8811**

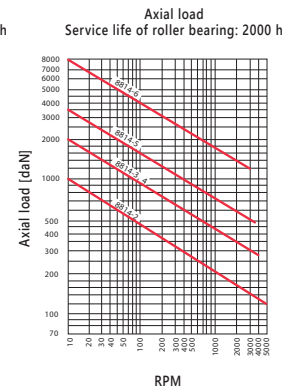
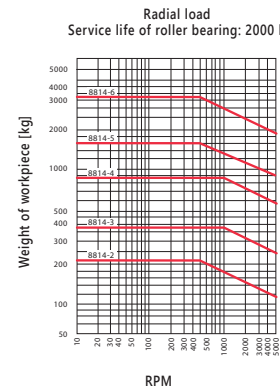
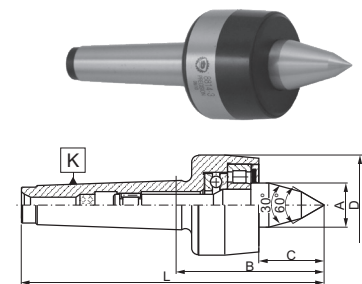
■ HD revolving centers with 60° point



K MT	Max. weight [lbs]	RPM	Code No.		A [in]	B [in]	C [in]	D [in]	L [in]		
			Max. concentr. error [in] Precision	Max. concentr. error [in] Standard							
1	220	5,000	0.0002	7-565-101	0.0003	7-565-001	0.59	1.95	0.67	1.50	4.06
2	396	5,000	0.0001	7-565-102	0.0003	7-565-002	0.71	2.22	0.85	1.57	4.74
3	990	4,000	0.0001	7-565-103	0.0003	7-565-003	0.98	2.95	1.08	2.20	6.14
4	2,200	3,000	0.0001	7-565-104	0.0003	7-565-004	1.26	3.35	1.32	2.52	7.36
5	4,180	2,500	0.0002	7-565-105	0.0004	7-565-005	1.57	4.25	1.73	3.35	9.33
6	8,140	2,000	0.0002	7-565-106	0.0004	7-565-006	2.46	5.96	2.52	5.12	13.13
7	20,900	1,000	0.0005	7-565-107	0.0008	7-565-007	2.95	7.74	2.89	5.91	17.60

**8814**

■ HD extended revolving centers with 60° point



K MT	Max. weight [lbs]	RPM	Code No.		A [in]	B [in]	C [in]	D [in]	L [in]		
			Max. concentr. error [in] Precision	Max. concentr. error [in] Standard							
2	506	5,000	0.0003	7-561-102	0.0006	7-561-002	0.71	2.54	1.16	1.57	5.06
3	836	4,000	0.0003	7-561-103	0.0006	7-561-003	0.98	3.46	1.59	2.20	6.65
4	1,870	3,000	0.0003	7-561-104	0.0006	7-561-004	1.26	4.06	2.03	2.52	8.07
5	3,520	2,500	0.0004	7-561-105	0.0008	7-561-005	1.57	5.12	2.60	3.35	10.20
6	6,930	2,000	0.0004	7-561-106	0.0008	7-561-006	2.46	7.01	3.62	5.12	14.19

\* Using heavy duty centers with lighter workpieces and/or lower axial load than specified, might result in higher runout