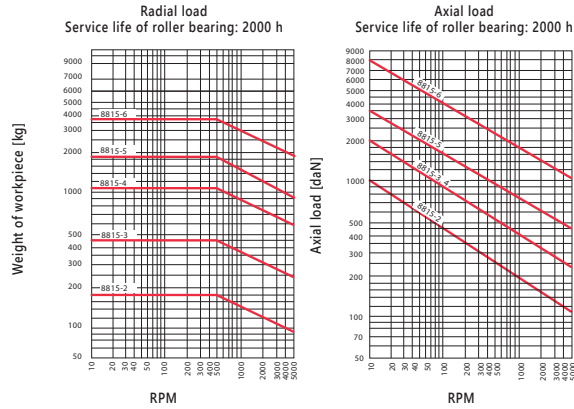
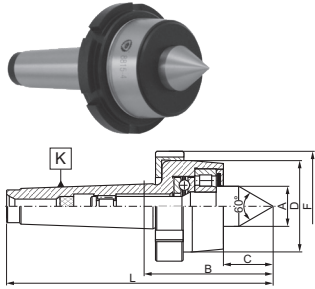


8815

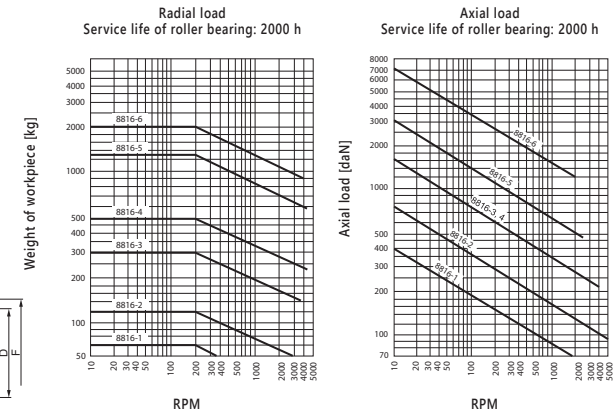
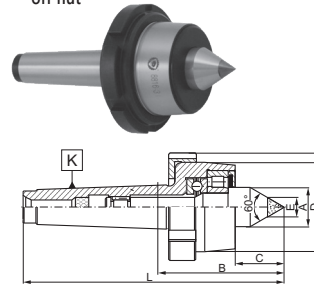
- HD revolving centers with 60° point angle and draw off nut



K MT	Max. weight [lbs]	RPM	Code No.		Dimensions [in]							
			Max. concentr. error [in] Precision	Max. concentr. error [in] Standard	A	B	C	D	F	L		
1	220	5,000	0.0002	7-558-101	0.0003	7-558-001	0.59	1.95	0.67	1.50	1.97	4.06
2	396	5,000	0.0001	7-558-102	0.0003	7-558-002	0.71	2.22	0.85	1.57	2.05	4.74
3	990	4,000	0.0001	7-558-103	0.0003	7-558-003	0.98	2.95	1.08	2.20	2.68	6.14
4	2,200	3,000	0.0001	7-558-104	0.0003	7-558-004	1.26	3.35	1.32	2.52	2.99	7.36
5	4,180	2,500	0.0002	7-558-105	0.0004	7-558-005	1.57	4.25	1.73	3.35	3.94	9.33
6	8,140	2,000	0.0002	7-558-106	0.0004	7-558-006	2.46	5.96	2.52	5.12	5.91	13.13

8816

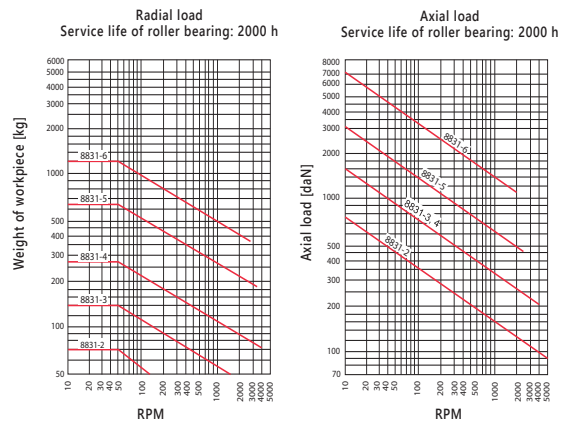
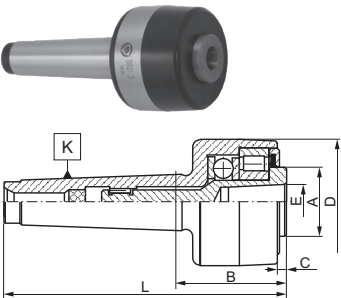
- Carbide-tipped HD revolving centers with 60° point angle and draw off nut



K MT	Max. weight [lbs]	RPM	Code No.		Dimensions [in]							
			Max. concentr. error [in] Precision	Max. concentr. error [in] Standard	A	B	C	D	F	E	L	
1	132	5,000	0.0002	7-557-101	0.0003	7-557-001	0.59	1.95	0.67	1.50	1.97	4.06
2	264	5,000	0.0001	7-557-102	0.0003	7-557-002	0.71	2.22	0.85	1.57	2.05	4.74
3	660	4,000	0.0001	7-557-103	0.0003	7-557-003	0.98	2.95	1.08	2.20	2.68	6.14
4	1,100	3,000	0.0001	7-557-104	0.0003	7-557-004	1.26	3.35	1.32	2.52	2.99	7.36
5	2,750	2,500	0.0002	7-557-105	0.0004	7-557-005	1.57	4.25	1.73	3.35	3.94	9.33
6	4,400	2,000	0.0002	7-557-106	0.0004	7-557-006	2.46	5.96	2.52	5.12	5.91	13.13

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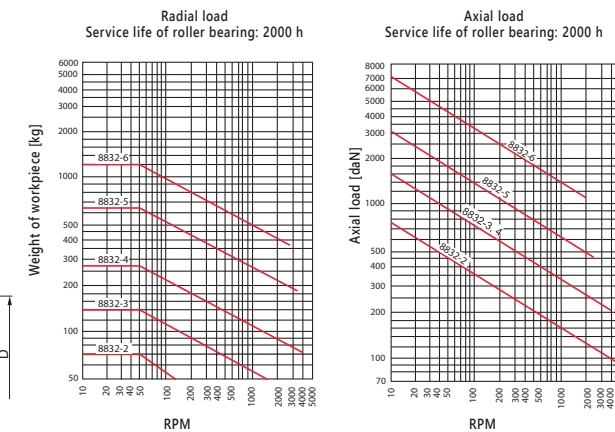
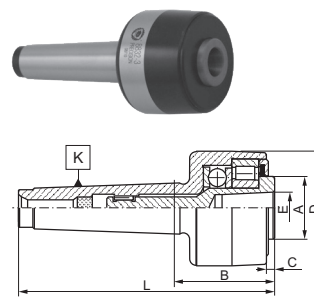
- Revolving centers with interchangeable inserts - body only



K MT	Code No.		Dimensions [in]							
	Max. concentr. error [in] Precision	Max. concentr. error [in] Standard	A	B	C	D	L	E		
2	0.0004	7-571-102	0.0008	7-571-1020	0.71	1.54	0.16	1.57	4.06	0.28
3	0.0004	7-571-103	0.0008	7-571-1030	0.98	2.05	0.18	2.20	5.24	0.47
4	0.0004	7-571-104	0.0008	7-571-1040	1.26	2.24	0.22	2.52	6.26	0.59
5	0.0006	7-571-105	0.0012	7-571-1050	1.57	2.76	0.24	3.35	7.83	0.87
6	0.0006	7-571-106	0.0012	7-571-1060	2.46	3.70	0.26	5.12	10.87	1.10

8832

- Revolving centers with interchangeable inserts - body only



K MT	Code No.		Dimensions [in]							
	Max. concentr. error [in] Precision	Max. concentr. error [in] Standard	A	B	C	D	L	E		
2	0.0004	7-570-102	0.0008	7-570-1020	0.87	1.61	0.12	1.77	4.13	0.39
3	0.0004	7-570-103	0.0008	7-570-1030	0.98	2.05	0.18	2.20	5.24	0.59
4	0.0004	7-570-104	0.0008	7-570-1040	1.26	2.24	0.22	2.52	6.26	0.79
5	0.0006	7-570-105	0.0012	7-570-1050	1.57	2.76	0.24	3.35	7.83	0.98
6	0.0006	7-570-106	0.0012	7-570-1060	2.46	3.70	0.26	5.12	10.87	1.18

* Using heavy duty centers with lighter workpieces and/or lower axial load than specified might result in higher runout