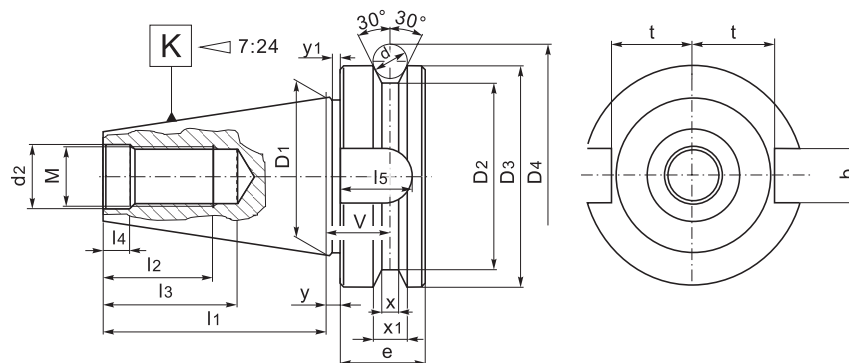
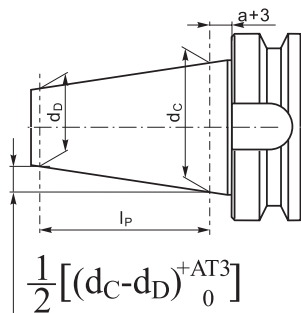


MAS 403/BT TAPER

Standard features of the tools:

- Manufactured with Chrome Manganese steel
- Carburized with depth of case 0.7 mm
- Hardened and precision ground
- Surface hardness RC 58±2
- Taper angle: tolerance AT3



K 7:24	$d_C - d_D$ [in]	l_P [in]	a [in]	AT3 [in]
30	0.482	1.654	0.079	0.0001
40	0.677	2.323	0.079	0.0001
50	1.056	3.622	0.118	0.0002

K 7:24	Measure	D_1	D_2	D_3	D_4	l_1	l_2	l_3	l_4	l_5	bH12	t	d	$d_2 H7$	M	e	v	x	x_1	y	y_1
30	inches	1.250	1.496	1.811	2.209	1.906	0.945	1.339	0.276	0.669	0.634	0.642	0.315	0.492	M12	0.787	0.535	0.157	0.315	0.079	0.079
30	mm	31.75	38	46	56.1	48.4	24	34	7	17	16.1	16.3	8	12.5	M12	20	13.6	4	8	2	2
40	inches	1.750	2.087	2.480	2.976	2.575	1.181	1.693	0.354	0.827	0.634	0.890	0.394	0.669	M16	0.984	0.654	0.197	0.394	0.079	0.079
40	mm	44.45	53	63	75.6	65.4	30	43	9	21	16.1	22.6	10	17.0	M16	25	16.6	5	10	2	2
50	inches	2.750	3.346	3.937	4.685	4.008	1.772	2.441	0.512	1.220	1.012	1.394	0.591	0.984	M24	1.378	0.913	0.276	0.591	0.118	0.118
50	mm	69.85	85	100	119.0	101.8	45	62	13	31	25.7	35.4	15	25.0	M24	35	23.2	7	15	3	3